



STEM LEARNING AND RESEARCH CENTER

# NSF Webinar for Dear Colleague Letter (NSF 23-115): Advancing Microelectronics Education

*Hosted by STELAR on behalf of the National Science  
Foundation*

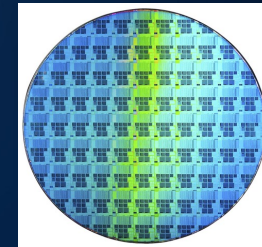
[stelar.edc.org](http://stelar.edc.org)



*This material is based upon work supported by the National Science Foundation under 1949200. Any opinions, findings, and conclusions or recommendations expressed in this material are those of the author(s) and do not necessarily reflect the views of the National Science Foundation.*



**MICROELECTRONICS EDUCATION  
FUNDING OPPORTUNITIES  
(NSF 23-115)**



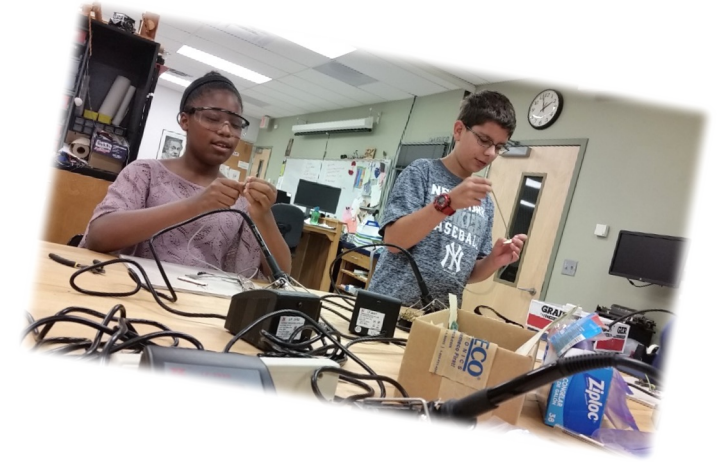
**Webinar #1  
June 6, 2023**

# Outline

- **Introduction to the DCL (NSF 23-115)**
- **Advanced Technological Education Program (ATE)** (by Dr. Abiodun Ilumoka)
- **Improving Undergraduate STEM Education Program (IUSE)** (by Dr. Abiodun Ilumoka)
- **Scholarships in STEM Program (S-STEM)** (by Dr. Abiodun Ilumoka)
- **Discovery Research PreK-12 (DRK-12)** (by Dr. Jessaca Spybrook)
- **EDU Core Research (ECR)** (by Dr. Eric Knuth)
- **Innovative Technology Experiences for Students and Teachers (ITEST)**  
(by Dr. Wu He)
- **Robert Noyce Teacher Scholarship Program (NOYCE)** (by Dr. Kathleen Bergin)
- **NSF's Eddie Bernice Johnson INCLUDES Initiative** (by Dr. Tori Smith)
- **Q & A**

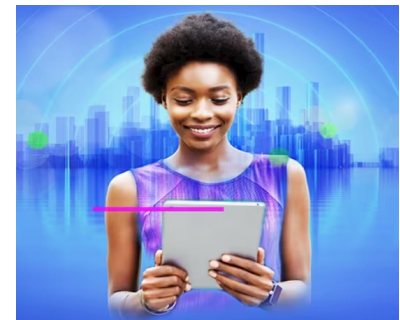
# Goal: Excite, motivate and prepare students for participation in the Microelectronics industry of the future in response to the CHIPS and Science Act of 2022 (CHIPS Act)

- US- based leaders in chip-manufacturing technology plan to ramp up domestic production of microchips
- Benefits include:
  - ✓ reduce supply chain delays and risks for consumables;
  - ✓ promote advanced manufacturing;
  - ✓ improve the microchip manufacturing industrial base;
  - ✓ galvanize chip design research;
  - ✓ create and fill new jobs
  - ✓ provide enduring economic and national security benefits



• But

- ✓ Who will design and build the 5nm microchips of the future ?
- ✓ What are the educational needs at the undergraduate level?



Deloitte Insights

# Leveraging Existing NSF EDU Programs to Promote Microelectronics Education

1. [Advanced Technological Education Program \(ATE\)](#)
2. [Advancing Informal STEM Learning \(AISL\)](#)
3. [Computer Science for All \(CSforAll: Research and RPPs\)](#)
4. [Discovery Research PreK-12 \(DRK-12\)](#)
5. [Improving Undergraduate STEM Education: Hispanic Serving Institutions \(HSI\) Program](#)
6. [Improving Undergraduate STEM Education Program \(IUSE\)](#)
7. [Innovative Technology Experiences for Students and Teachers \(ITEST\)](#)
8. [NSF's Eddie Bernice Johnson INCLUDES Initiative](#)
9. [NSF Research Traineeship \(NRT\) Program](#)
10. [Robert Noyce Teacher Scholarship Program \(NOYCE\)](#)
11. [EDU Core Research \(ECR\)](#)
12. [Historically Black Colleges and Universities - Undergraduate Program \(HBCU-UP\)](#)
13. [Innovations in Graduate Education \(IGE\) Program](#)
14. [Scholarships in STEM Program \(S-STEM\)](#)
15. [The Louis Stokes Alliances for Minority Participation \(LSAMP\)](#)

*All Academic Levels  
Pre-College, Undergraduate, Graduate  
Formal, Informal*

NSF DCL  
23-115

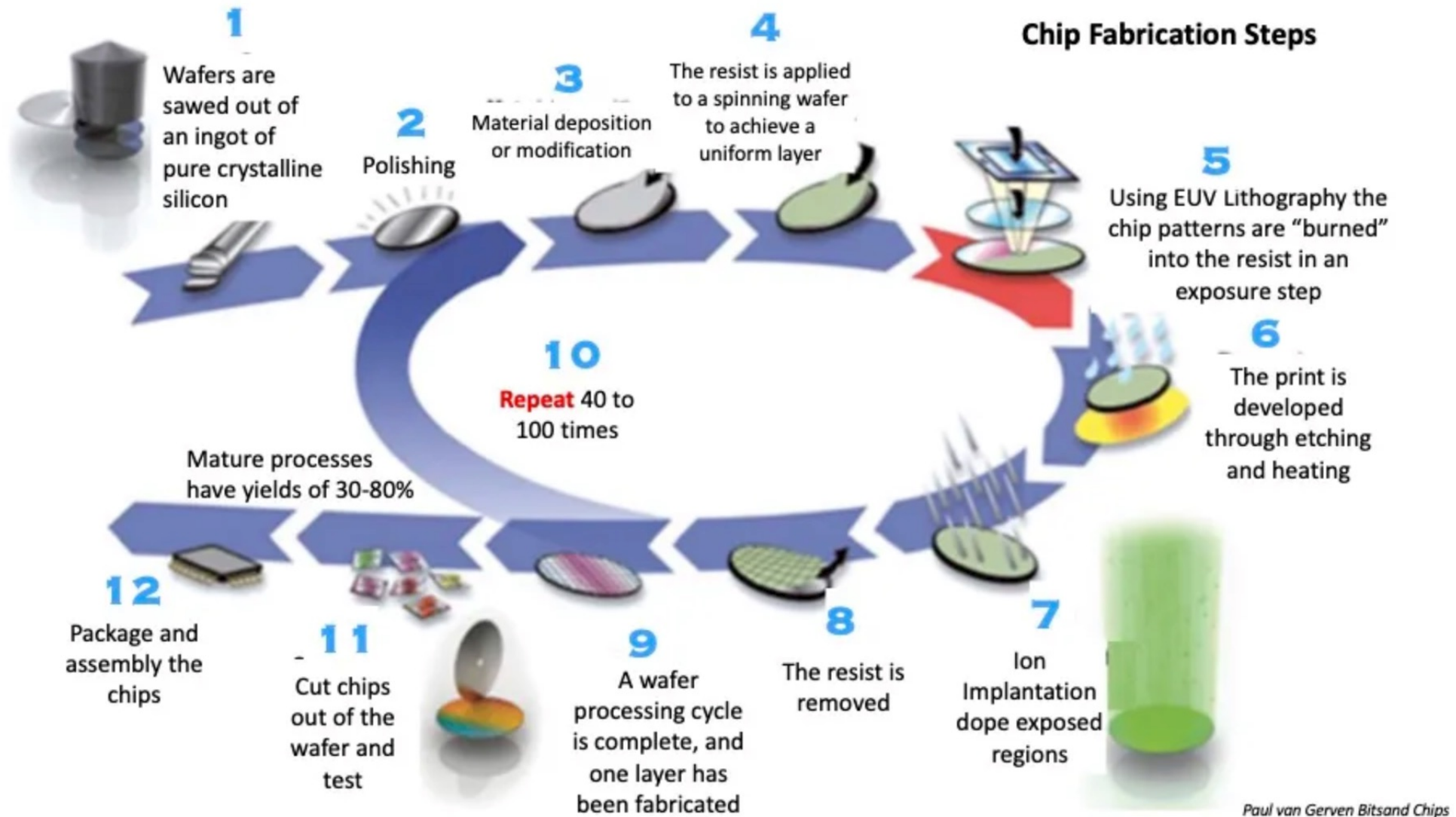


**Microelectronics  
Education  
Funding  
\$\$\$\$**

# Microelectronics Education - Challenges & Opportunities

- Human hair is approx 100,000nm wide (there are 25 million nanometers per inch)
- Feature sizes on today's chips less than 100nm, shrinking to 10nm-50nm
- AI-powered tools for chip design speed up design process exponentially
- You cannot see what you are making – design of 100 billion electronic devices on one square inch of chip area requires sophisticated software simulation tools and a fertile imagination!
- Microelectronics education requires ability to design, fabricate & test actual devices to verify performance
- Chip fabrication expensive – requires specialized clean rooms, equipment for photolithography, e-beam litho, chemical and materials processing and packaging
- Fabrication yields are appallingly low (<20%), multiple steps, many variables...
- Chip performance susceptible to 2<sup>nd</sup> order effects: RF noise, crosstalk, delay, heat, mechanical defects, etc.
- Chip performance characterization requires expensive specialized test & measurement equipment

# Chip Fabrication Steps – Complex Process



# Microelectronics ( $\mu$ electronics) Education

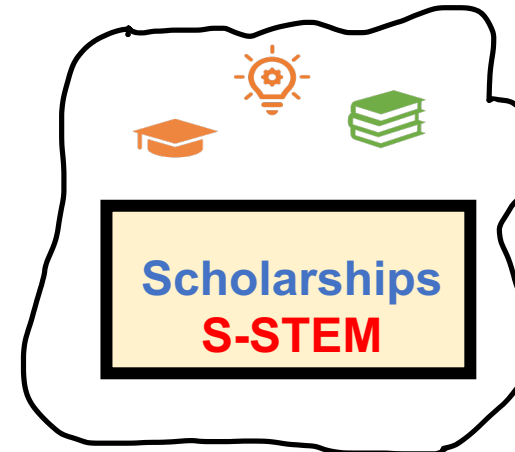
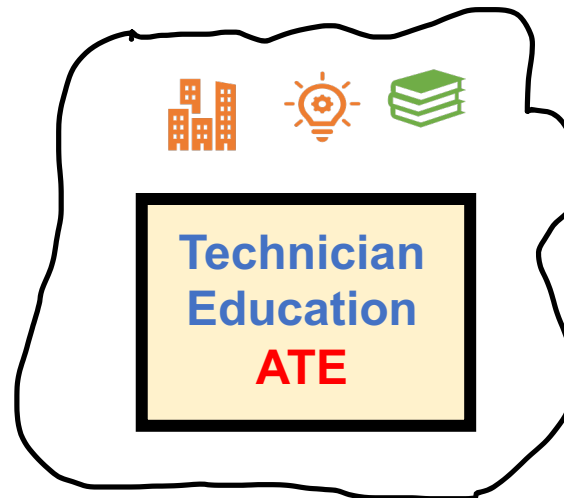
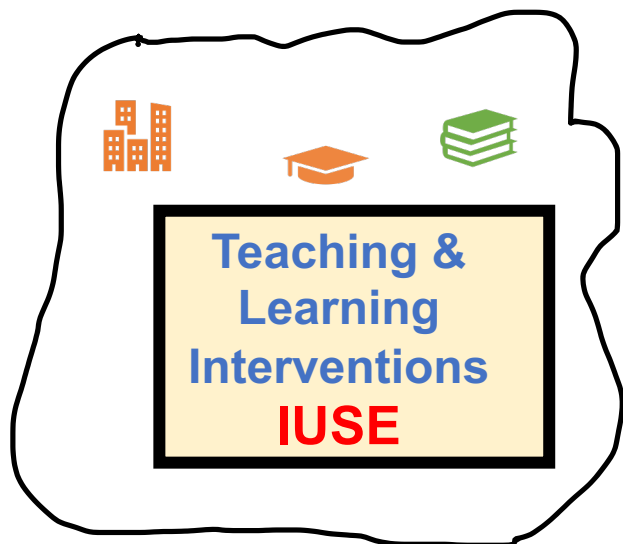
## Division of Undergrad Education (DUE) Programs

### IUSE, ATE, S-STEM

1. [Improving Undergraduate STEM Education Program \(IUSE\)](#)
2. [Advanced Technological Education Program \(ATE\)](#)
3. [Scholarships in STEM Program \(S-STEM\)](#)



**$\mu$ electronics  
Education  
Funding  
For  
Undergraduates  
\$\$\$\$**





# 1. Improving Undergraduate STEM Education

## What are IUSE Goals?

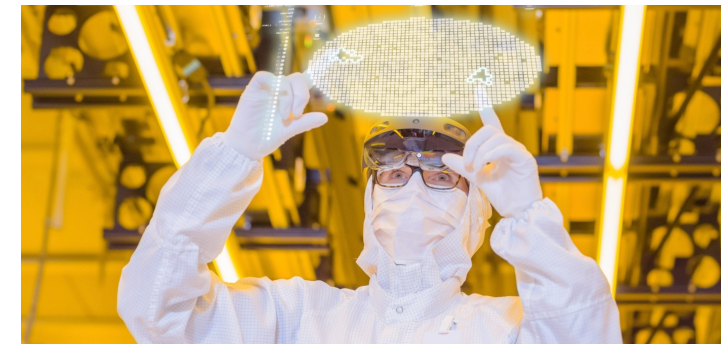
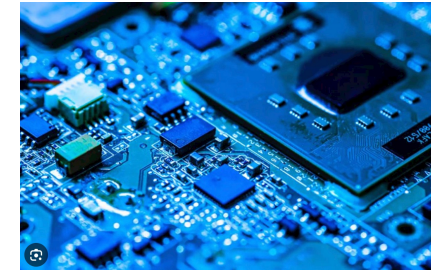
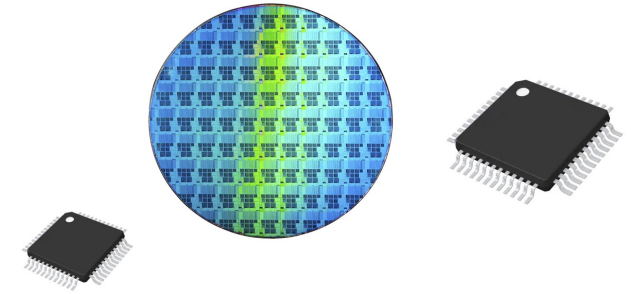
**IUSE is a core STEM education program that**

- promotes novel, creative, and transformative approaches to improve STEM education for all undergraduates
- seeks to understand systemic change in undergraduate STEM education
- adapts, improves, and incorporates evidence-based practices into STEM teaching and learning, laying groundwork for institutional improvement in STEM education
- places high value on educating students and faculty to be leaders and innovators in emerging and rapidly changing STEM fields
- places a high premium on educating a scientifically literate public
- generates knowledge through one or more research questions answered via research study OR evaluation of project activities, impacts, or outcomes
- widely disseminates findings
- is open to application from institutions of higher education, professional societies and other non-profit organizations

# IUSE - Opportunity to Advance Microelectronics Education

## Development of a wide variety of teaching & learning interventions

- Adaptive, cutting-edge impactful  $\mu$ electronics curricula
- Effective sophisticated  $\mu$ chip software design and learning tools
- Imaginative  $\mu$ electronic instruction techniques with VR, AR, 3D visualization
- Innovative physical and virtual learning experiences in clean rooms and semiconductor fabrication laboratories
- Affordable approaches to  $\mu$ chip characterization - infrastructure for measurement and test equipment
- Strategies for recruitment and training of diverse faculty
- Innovative partnership models with industry to promote learning in  $\mu$ electronics design, fabrication and test
- Robust strategies for learning assessment



# Improving Undergraduate STEM Education (IUSE) NSF 23-510

## Annual Budget \$92 million (FY22)



Introduce recent advances in  $\mu$ chip disciplinary and interdisciplinary knowledge into undergraduate education



Add to the body of knowledge about what works in undergraduate  $\mu$ electronics education



*Adapt, improve, and incorporate evidence-based practices into  $\mu$ electronics teaching and learning*



Lay the groundwork for  $\mu$ chip fab infrastructure improvement

Promote novel, creative, and transformative approaches to generating and using new knowledge about  $\mu$ electronics teaching and learning  
Support development, implementation, and research efforts.

### Two Tracks

#### Engaged Student Learning

*Increase Student Enthusiasm, Motivation thru new  $\mu$ electronics tools, resources*



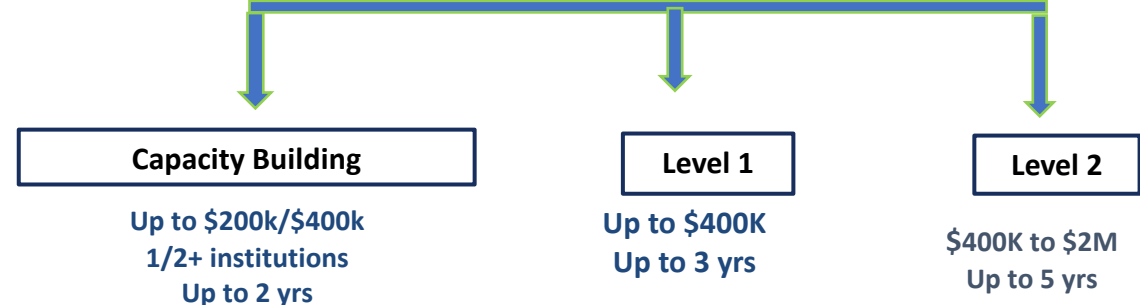
**Deadline  
3<sup>rd</sup> Wed in  
January**

**Deadline:  
3<sup>rd</sup> Wed in July**

**Deadline:  
3<sup>rd</sup> Wed in July**

#### Institutional and Community Transformation

*Propagate highly effective methods of  $\mu$ electronics teaching and learning using a Theory of Change. Generating Knowledge about organizational change*



**Deadline  
3<sup>rd</sup> Wed in  
January**

**Deadline  
3<sup>rd</sup> Wed in  
January**

**Deadline:  
3<sup>rd</sup> Wed in July**

## **2. Advanced Technological Education (ATE) Program**

**Program Goal: Producing more qualified science and engineering technicians to meet workforce demands and improving technical skills and general STEM preparation of technicians and their educators**

**What is ATE? A core STEM education program that**

- promotes innovation and impact to improve STEM education at 2-year **Institutions of Higher Education**
- focuses on individuals who use a high level of science and engineering skills in their jobs but do not hold a baccalaureate degree
- places high value on educating students and faculty to be innovators in emerging and rapidly changing STEM fields
- improves technical skills and general STEM preparation of technicians and the educators who prepare them
- Promotes diversity, equity, and inclusion in technician education
- Mitigates disproportionate impact of COVID-19 pandemic on two-year colleges

# ATE - Opportunity to Advance Microelectronics Education

## Development of a range of effective approaches to technician training in $\mu$ electronics:

- State-of-the-Art Hands-On Curricula in  $\mu$ electronics
- Professional development for college faculty and secondary school teachers
- Imaginative  $\mu$ electronic instruction techniques with VR, AR, 3D visualization
- Innovative physical and virtual learning experiences in clean rooms and semiconductor fabrication laboratories
- Affordable approaches to  $\mu$ chip characterization - infrastructure for measurement and test equipment
- Strategies for recruitment of diverse  $\mu$ electronics faculty
- Innovative partnership models with industry to promote learning in  $\mu$ electronics fabrication and test
- Approaches to safety in  $\mu$ electronics fab and clean rooms



# Advanced Technological Education (ATE) Goals & Tracks (NSF 21-598)

## (\$75 million, 45 – 80 awards)



Produce more qualified science and engineering technicians to meet workforce demands



Improve the technical skills and the general science, technology, engineering, and mathematics (STEM) preparation of these technicians and the educators who prepare them

Effective technological education programs should involve partnerships in which **two-year IHEs** work with four-year IHEs, secondary schools, business, industry, economic development agencies, and government

### ATE Program Tracks

**Track 1:** Small Projects for Institutions New to the ATE program has a maximum budget of \$350,000 over three years.

**Track 2:** ATE Projects have a maximum budget of \$650,000 over three years. This track supports a diversity of project areas focused on improving the education of the skilled technical workforce, and these projects are usually larger in scope than those proposed under Track 1.

**Track 3:** New “Consortia for Innovations in Technician Education” has been added. Targets small consortia involving two-year institutions working to strengthen partnerships to accelerate development and dissemination of materials and best practices

**Track 4:** ATE Centers: integrated approach to technician education. Nexus point for dissemination of critical knowledge & skills

**Track 5:** Applied Research on Technician Education aims to support applied research in emerging fields (formerly Targeted Research on Technician Educ)

**Deadline (All Proposals): Oct 5, 2023**

# 3. S-STEM Program

Increase

increase the number of domestic, **low-income, academically talented students** with demonstrated financial need obtaining undergraduate or graduate degrees in S-STEM eligible disciplines and entering the US workforce or graduate programs in STEM

Improve

improve support mechanisms for future scientists, engineers, and technicians, with a focus on **low-income, academically talented students**

Advance

advance understanding of how interventions or evidence-based curricular & co-curricular activities affect success, retention, transfer, academic/career pathways, and graduation of **low-income, academically talented students** in STEM

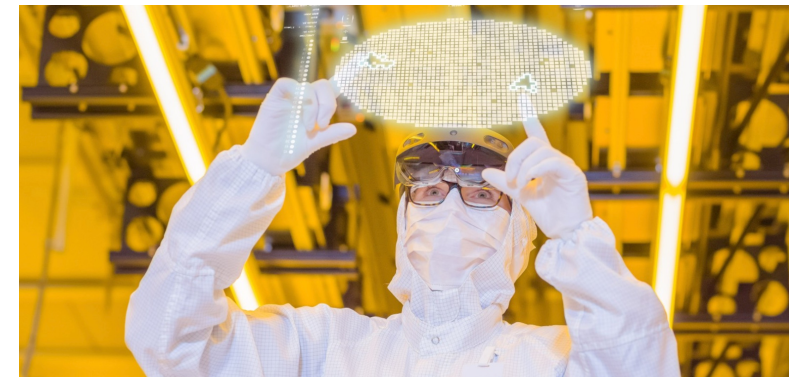
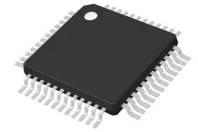
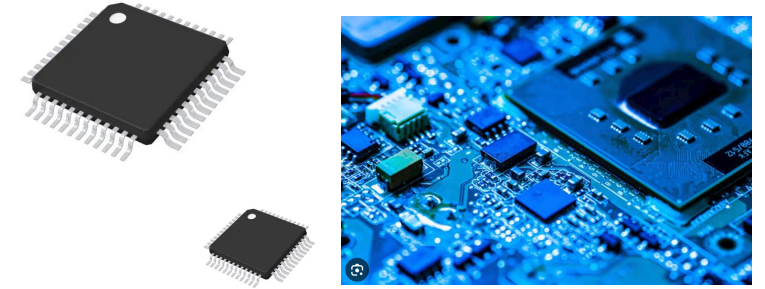
60% Scholarships,  
40% Program Support

## Program Goals

# Leveraging S-STEM to Advance Microelectronics Education

## Provision of $\mu$ electronics-relevant support structures and activities (40% Program Support):

- Field Trips to semiconductor manufacturing facilities
- Effective industry-based  $\mu$ chip training and internship experiences
- “Tinkering” opportunities in Maker-space like campus learning environments
- Chip design student competitions/clubs for popular applications (e.g. gaming)
- Outreach strategies for recruitment and retention of diverse students
- Innovative partnership models with industry to promote learning in  $\mu$ electronics design, fabrication and test





# Scholarships in STEM (S-STEM) Program Goals & Tracks (NSF 23-527)

(\$80 - \$120 million, 75-90 awards)



**Increase number of financially challenged** academically talented students with demonstrated financial need obtaining degrees in S-STEM eligible disciplines entering **μelectronic** workforce or grad programs



**Improve the education** of future scientists, engineers, and technicians in **μelectronics**



**Generate knowledge** to advance understanding of how interventions affect success, retention, transfer, academic/career pathways in **μelectronics**

## Collaborative Planning Grants (CPG)



**Up to \$100K  
for 1 year**

*Partnerships: 2 or more IHEs working to establish fruitful collabs in prep for track 3*

## Institutional Capacity Building (Track 1)



**Up to \$1 million  
Up to 6 yrs**

*No prior S-STEM funding. Limited experience implementing effective curricular & co-curricular activities*

## Design and Development (Track 2)



**Single Institution**



**Up to \$2.5M  
Up to 6 yrs**

*Seeks to leverage S-STEM funds with institutional efforts and infrastructure to increase and understand impacts*

## (Track 3)



**Multi-institutional Consortia**



**Up to \$5M  
Up to 6 yrs**

**Deadlines: Track 1 Mar 28, 2024. Tracks 2, 3 and CPG Feb 20, 2024 (Max 2 proposals per organization)**

# Discovery Research PreK-12 (DRK-12)

NEW Solicitation [23-596](#)

<https://new.nsf.gov/funding/opportunities/discovery-research-prek-12-drk-12>

Submission Deadline: November 8, 2023



National Science Foundation  
Directorate for STEM Education (EDU)

Preparing a diverse STEM workforce and a  
well-informed citizenry

**DRK-12** is the only NSF program whose primary purpose is to support applied research and development at the preK-12 level of *formal education* in all areas of STEM.

**Objectives:**

- (1) build knowledge about how to **develop preK-12 students' and teachers' STEM content knowledge, practices, and skills**;
- (2) support **collaborative partnerships** among STEM education researchers and STEM education practitioners and school leaders;
- (3) **build the field of STEM education** by supporting knowledge **synthesis** and the development of novel and robust **assessments** of teacher and student learning, engagement, and skills.

**Outcomes** can include promising, evidence-based products and methods that can be used by others to support the success of *all* teachers and *all* students (e.g., curriculum, teaching and research tools, models of collaboration).



# Important Features of New Solicitation

1. **NEW**: Added Partnership Development project type  
up to \$100,000 for one year;  
e.g., multidisciplinary workshops, stakeholder meetings, project planning and explorations regarding the positioning and capacity of the team to work together to advance formal PreK-12 STEM teaching and learning.
2. Emphasized a programmatic commitment to research in the Teaching Strand as STEM workforce development.
3. Emphasized dissemination plans as a critical component of knowledge mobilization or the reciprocal exchange/translation of knowledge between fields, stakeholder, etc.
4. Moved *Assessment* from a project Strand to a project Type.
5. Updated all project type descriptions.



# DRK-12 Program Structures

## Strands

- Teaching
- Learning

## Project Types

- Exploratory
- Design & Development
- Impact
- Implementation & Improvement
- Measurement & Assessment
- Syntheses
- **Partnership Development**
- Workshops & Conferences

## Funding Levels & Duration

- Level I: up to \$450,000, 3 years
- Level II: up to \$3,000,000, 4 years
- Level III: up to \$5,000,000, 5 years
- Syntheses: up to \$600K, 3 years
- Partnership Development, up to \$100,000, 1 year
- Workshops & Conferences: up to **\$200K**, 1 year



# Resources for Current & Prospective DRK-12 PIs

## Program Resource Centers

*Community for Advancing Discovery Research in Education* (<https://cadrek12.org>)

See the **Proposal Preparation Toolkit**

*Evidence Quality and Reach Hub* (<https://cadrek12.org/eqr-hub>)

Offers learning events, services, and resources related to research methods; knowledge translation; and diversity, equity, and inclusion.

## Public abstracts of previously funded projects

<https://www.nsf.gov/awardsearch/advancedSearchResult?ProgEleCode=7645&BooleanElement=Any&BooleanRef=Any&ActiveAwards=true#results>

## Contact Us!

Send questions and concept papers, or volunteer to review proposals, by emailing [DRLDRK12@nsf.gov](mailto:DRLDRK12@nsf.gov)



National Science Foundation  
Directorate for STEM Education (EDU)

Preparing a diverse STEM workforce and a  
well-informed citizenry

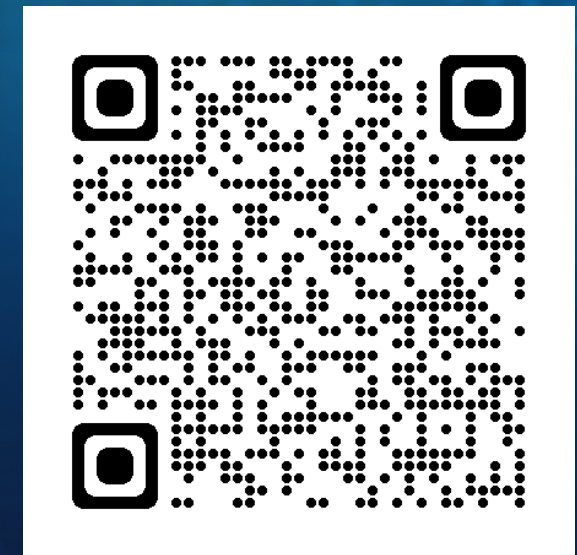


# EDU Core Research (ECR)

Solicitation 21-588

Deadline: October 5, 2023

[HTTPS://BETA.NSF.GOV/FUNDING/OPPORTUNITIES/EHR-CORE-RESEARCH-ECRCORE](https://beta.nsf.gov/funding/opportunities/ehr-core-research-ecrcore)



National Science Foundation  
Directorate for STEM Education (EDU)

Preparing a diverse STEM workforce and a  
well-informed citizenry

# EDU Core Research (ECR)

- a fundamental research program that supports both curiosity-driven basic and use-inspired basic research
- supports and encourages multidisciplinary and interdisciplinary approaches to developing foundational knowledge for STEM education
- invites proposals focused on one (or more) of three broadly conceived research areas: *Research on STEM Learning and Learning Environments*, *Research on Broadening Participation in STEM fields*, and *Research on STEM Workforce Development*
- offers three levels of funding, Level I ( $\leq \$500,000$ ), Level II ( $\leq \$1,500,000$ ), and Level III ( $\leq \$2,500,000$ ), and proposals may request a duration of 3 to 5 years for any level





# Is my proposed research appropriate for ECR?

- Review the program solicitation
- Review current and/or prior program awards
- Send a 1-page summary of the proposed research to [ecr@nsf.gov](mailto:ecr@nsf.gov)



# What Research does ECR Fund?

Review current and/or past awards, <https://www.nsf.gov/awardsearch/> (select Advance Search)

### Program Information

**NSF Organization**

**Element Code**   
 Any  All

**Reference Code**   
 Any  All

**Program**

**Program Officer**

**HINT:** The "Program" box searches both program element and program reference names and codes.

## Collaborative Research: Connecting Professional and Educational Communities to Prepare Construction Engineering Students for the Workplace

Award Number:2201641; Principal Investigator:Abiola Akanmu; Co-Principal Investigator:Sheryl Ball, Walid Saad, Homero Murzi; Organization:Virginia Polytechnic Institute and State University;NSF Organization:DGE Start Date:08/01/2022; Award Amount:\$919,837.00; Relevance:64.0;

## Virtual Reality to Improve Students' Understanding of the Extremes of Scale in STEM

Award Number:2055680; Principal Investigator:Karen Chen; Co-Principal Investigator:Cesar Delgado, Matthew Peterson; Organization:North Carolina State University;NSF Organization:DRL Start Date:08/15/2021; Award Amount:\$886,474.00; Relevance:64.0;



# ITEST

An applied research and development program designed to advance the equitable and inclusive integration of technology in the learning & teaching of STEM from pre-K through 12th grade.

**Current ITEST Solicitation:**  
**NSF 22-585**

**Full Proposal Deadline**  
August 11, 2023  
August 09, 2024



# ITEST Highlights

- ITEST is responsive to societal needs and emerging areas of STEM and related careers.
- Emerging critical areas include, but not limited to, artificial intelligence, blockchain, cybersecurity, data science, environmental science, quantum information science and engineering, semiconductors and microelectronics, etc.
- ITEST welcomes proposals with well-designed strategies to integrate these emerging areas into effective learning and pedagogical innovations.



# Project Types & Funding Levels

Conference or Workshop Projects	Synthesis Studies	Exploring Theory and Design Principles (ETD)	Designing and Testing Innovations (DTI)	Scaling, Expanding, and Iterating Innovations (SEI)
Up to 1 year	Up to 2 years	Up to 3 years	Up to 4 years	Up to 5 years
Up to \$100,000	Up to \$400,000	Up to \$500,000	Up to \$1,300,000	Up to \$3,500,000
<ul style="list-style-type: none"> <li>Establish timeliness/value to community of the identified issue</li> <li>Describe expertise and selection criteria for participants</li> <li>Include conceptual framework</li> <li>Include draft agenda</li> <li>Describe expected outcomes &amp; dissemination</li> </ul>	<ul style="list-style-type: none"> <li>Focus on a question, issue, or topic of critical importance to ITEST pillar(s)</li> <li>Present current state of knowledge</li> <li>Explain or justify methods. May include literature reviews, qualitative meta-syntheses, meta-analyses</li> <li>Generate products useful by researchers and practitioners</li> </ul>	<ul style="list-style-type: none"> <li>Investigate conditions in the field</li> <li>Explore factors intended to increase knowledge and interest</li> <li>Research should build and advance theory, produce design principles or frameworks for innovations</li> </ul>	<ul style="list-style-type: none"> <li>Design and test or implement the innovation</li> <li>Analyze outcomes</li> <li>Research should attend to how the design principles influence knowledge and interest in STEM careers or pathways</li> </ul>	<ul style="list-style-type: none"> <li>Broaden an innovation at a significant scale</li> <li>Extend innovation to new populations, regions, ages, contexts</li> <li>Research should be transferable and generalizable to scale Assess cognitive &amp; socio-emotional outcomes, STEM/ICT knowledge &amp; or career pursuit</li> </ul>
<p><b>Proposers should contact a program officer prior to submission.</b></p>				



# ITEST PILLARS

- 1. Innovative uses of technologies in teaching & learning**
- 2. Partnerships for career & workforce preparation**
- 3. Strategies for equity in STEM education**

Note: Each Pillar is required to be discussed in all proposals.

Contact us: Send questions and concept papers, or volunteer to review proposals, by emailing [DRLITEST@nsf.gov](mailto:DRLITEST@nsf.gov)



### **Track 1: S&S**

Scholarships & Stipends

Undergraduate STEM majors  
and/or STEM professionals

### **Track 2: TF**

NSF Teaching Fellowships

STEM professionals

Robert Noyce Teacher  
Scholarship Program  
Solicitation NSF 23-586

### **Track 3 (MTF)**

NSF Master Teaching  
Fellowships

Exemplary, experienced STEM  
teachers

### **Track 4: Noyce Research**

Research related to STEM  
teacher effectiveness,  
persistence, and retention in  
high-need LEAs

\*Capacity Building projects, which may lead to the development of full proposals for Tracks 1, 2, 3, or 4 are also supported.

# Research Experiences in STEM Settings

Deadline: Anytime, pending Program Officer approval

- ❑ Projects provide research experiences for pre-service and/or in-service STEM teachers.
- ❑ Research experiences should be in formal or informal U.S. Research settings (e.g. national or university labs).
- ❑ The inclusion of individuals from diverse backgrounds is strongly encouraged.
- ❑ Project timelines can vary but are usually 3-5 years.
- ❑ Proposals should describe:
  - The pre-service and/or in-service teacher population that will participate
  - Recruitment and selection processes
  - Planned research and mentoring activities
  - Planned professional development for both teaching and research
  - Desired project outcomes and project evaluation

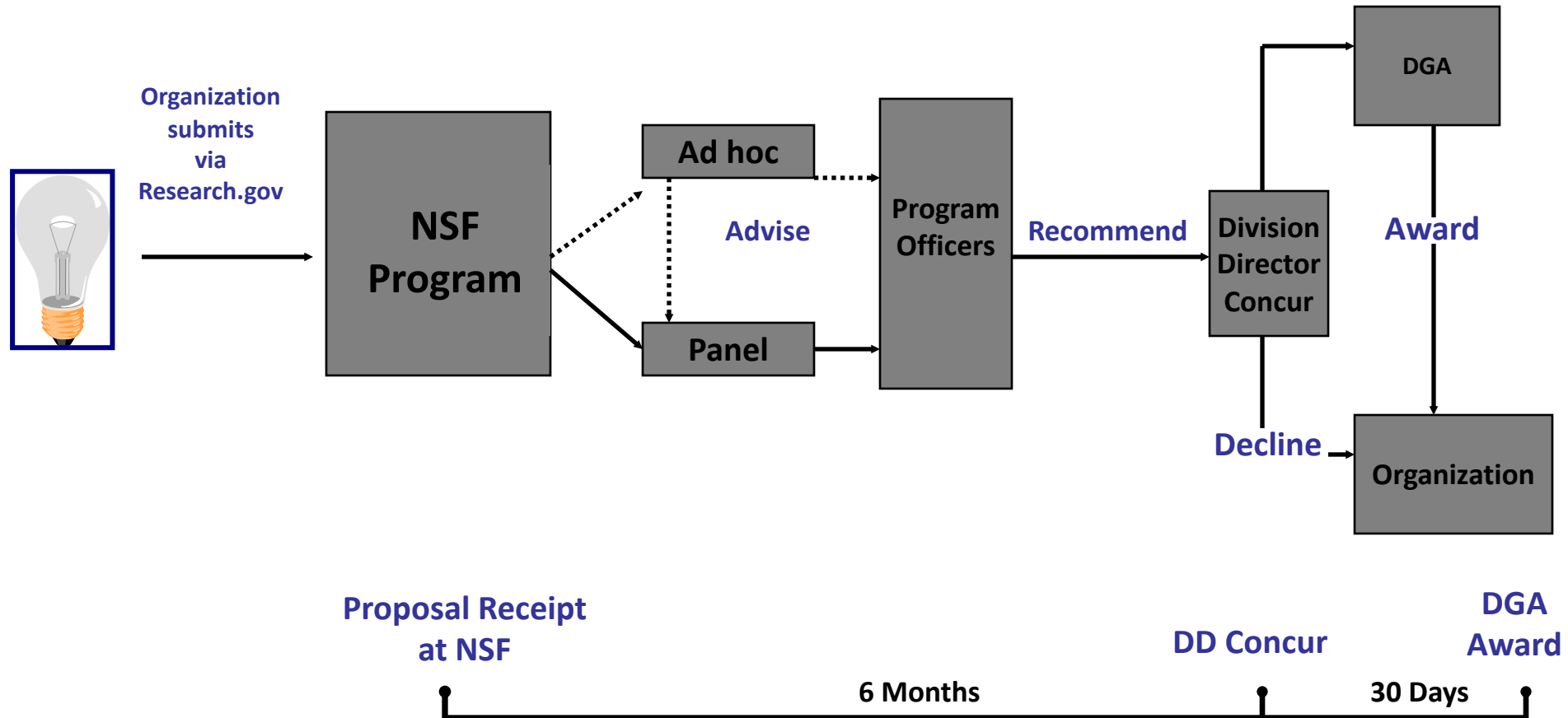




**NSF's Eddie Bernice Johnson INCLUDES Initiative** (by Dr. Tori Smith)



# Proposal Review Process and Timeline





## NSB Report on Merit Review Criteria:

# Two Review Criteria

When evaluating NSF proposals, reviewers consider what the proposers want to do, why they want to do it, how they plan to do it, how they will know if they succeed, and what benefits would accrue if the project is successful. These issues apply both to the technical aspects of the proposal and the way in which the project may make broader contributions. To that end, reviewers evaluate all proposals against two criteria:

- **Intellectual Merit:** The Intellectual Merit criterion encompasses the potential to advance knowledge; and
- **Broader Impacts:** The Broader Impacts criterion encompasses the potential to benefit society and contribute to the achievement of specific, desired societal outcomes.

*If you want to be a reviewer for microelectronics education proposals, send a brief overview of your expertise & CV or biosketch to: [edu\\_chips@nsf.gov](mailto:edu_chips@nsf.gov)*

# Questions and Discussion